

Description

Polypropylene PPC 7712 is heterophasic copolymer with a Melt Flow Index of 13 g/10 min combining good fluidity and mechanical properties.

Polypropylene PPC 7712 is characterized by excellent impact resistance and antistatic properties and has been formulated to allow faster cycling through early demoulding.

Polypropylene PPC 7712 has been developed specifically for the injection moulding of pipes, crates, pails and other heavy duty applications.

Characteristics

	Method	Unit	Typical Value
Rheological properties			
Melt Flow Index 230°C/2.16 kg	ISO 1133	g/10 min	13
Mechanical properties			
Tensile Strength at Yield	ISO 527-2	MPa	23
Elongation at Yield	ISO 527-2	%	6
Tensile modulus	ISO 527-2	MPa	1200
Flexural modulus	ISO 178	MPa	1100
Izod Impact Strength (notched)	ISO 180	kJ/m ²	
at 23°C			>40
at -20°C			6
Charpy Impact Strength (notched)	ISO 179	kJ/m ²	
at 23°C			>40
at -20°C			7
Hardness Rockwell - R-scale	ISO 2039-2		80
Thermal properties			
Melting Point	ISO 3146	°C	165
Vicat Softening Point	ISO 306	°C	
50N-50°C per hour			70
10N-50°C per hour			148
Heat Deflection Temperature	ISO 752	°C	
1.80 MPa - 120°C per hour			50
0.45 MPa - 120°C per hour			85
Other physical properties			
Density	ISO 1183	g/cm ³	0.905
Bulk Density	ISO 1183	g/cm ³	0.525

Handling and storage

Please refer to the safety data sheet (SDS) for handling and storage information. It is advisable to convert the product within one year after delivery provided storage conditions are used as given in the SDS of our product. SDS may be obtained from the website: <http://www.totalrefiningchemicals.com>

An Injection Moulding troubleshooting guide is available upon request.

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